

CERTIFICATE OF CALIBRATION

ISSUED BY: ZwickRoell Ltd.

UKAS ACCREDITED CALIBRATION LABORATORY

CERTIFICATE NUMBER: 2506-1977R

DATE OF ISSUE: 14 August 2025

This certificate replaces 2506-1977 due to incorrect resolutions.



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Zwick / Roell

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Approved Signatories

Dr N.S.Wrigley

T.Arnett

S. Pearce

Issued To: LCM Systems Ltd

Address: Unit 15 Newport Business Park, Newport, PO30 5GY, United Kingdom

Machine Description: Universal Testing Machine **Serial Number:** 1002

Manufacturer / Type: LCM TC3T **Force Capacity:** 30kN

Display System: Single Range Digital Display **Software:** LCM Systems VisualLink 5

Force Transducer: 30kN Applied Measurements Load Cell **Serial Number:** 760017

Associated Equipment: Mantracourt Amplifier **Serial Number:** 17038504

Associated Equipment: Asus Computer System **Serial Number:** D6PTBX005253

Date of Calibration: 09 June 2025 **Ambient Temperature:** 20.4°C

Zwick reference numbers: F116451 **Location:** Testing Workshop

Previous certificate number: 2409-3601 **Issued on:** 16 September 2024

Method:

The testing machine identified above has been calibrated in accordance with the requirements of **BS EN ISO 7500-1:2018** over the ranges given below for increasing forces only. The calibration was performed using force proving devices and / or masses which meet the requirements of BS EN ISO 7500-1 and equipment which is calibrated in accordance with BS EN ISO 376:2011


The machine complied with the requirements of the standard for the following ranges and classifications with regard to the relative error, repeatability, resolution and zero return to which table 2 of the standard refers:

Range	Mode	Display	Status	Classification of range(s)
30kN	Compression	Display 1	As found	30kN Class 0.5 down to 1.5kN
5kN	Compression	Display 1	As found	5kN Class 0.5 down to 0.25kN
1kN	Compression	Display 1	As found	1kN Class 0.5 down to 0.05kN

Detailed tabulated results are shown on the following pages.

Calibrated by: Valter Bastos

Certified by:


S Pearce

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The following traceable force proving equipment was used for the calibration:

Description	Capacity	Class	Serial Number	Certificate Number	Date Calibrated
DC Ratio meter	N/A	N/A	283717	2024040324-1	09 May 2024
Load Cell	1500N	0.5	8810065	2312042	12 January 2024
Load Cell	5kN	0.5	A58161	2310055	25 October 2023
Load Cell	50kN	0.5	51522156	2304031	20 April 2023

With reference to clause 6 of BS EN ISO 7500-1 the proving equipment used have been calibrated to BS EN ISO 376 and the class of the proving device(s) was equal to or exceeded the class to which the machine has been verified.

The expiry date of the certificates of calibration for the elastic proving devices used is 26 months and for masses 5 years from the dates given above.

Where masses are used, the value for gravity (g) used to calculate the forces exerted by the masses was 9.815m/s^2

When using elastic proving devices the constant indicated force method was used to effect the verification. When masses are used the constant true force method was used to effect the verification. Three verification runs were made on each range

The ZwickRoell Calibration Laboratory is accredited by UKAS to BS EN ISO/IEC 17025 (General requirements for the competence of testing and calibration laboratories) to perform the calibration which is reported on this certificate.

Prior to verification the machine was inspected for good working order and was found to satisfy the guidelines given in section 5 of BS EN ISO 7500-1

The calculation of the accuracy and repeatability errors and the classification of the testing machines performance was made in accordance with the method specified in BS EN ISO 7500-1:2018

Where there are adjacent results at the same force increment, these are at the overlap point from the two proving devices used.

The results only relate to the item calibrated, described above.

The decision rule of the classification does not take into account the uncertainty as described in Section 7 of BS EN ISO 7500-1

The reported expanded uncertainty is based on a standard uncertainty multiplied by a coverage factor $k=2$, providing a coverage probability of approximately 95%. The uncertainty evaluation has been carried out in accordance with UKAS requirements. The uncertainty stated above refer to values obtained during calibration and make no allowances for factors such as long term drift, and alignment effects, the influences of these factors should be taken into account by the user.

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Results:

30kN Applied Measurements Load Cell Serial Number 760017

5kN LCM Systems Load Cell Serial Number 9062705

Range 1 30kN Compression Display 1			Range 2 5kN Compression Display 1		
These results are: As found - no adjustments were made			These results are: As found - no adjustments were made		
Nominal Force -ve	Relative Error	Relative Uncertainty	Nominal Force -ve	Relative Error	Relative Uncertainty
kN	%	%	kN	%	%
1.500	0.07	0.29	0.2500	0.17	0.24
3.000	0.09	0.24	0.5000	0.32	0.30
6.000	0.12	0.26	1.0000	0.20	0.29
9.000	0.12	0.27	1.5000	0.26	0.24
12.000	0.24	0.24	2.0000	0.25	0.24
15.000	0.20	0.24	2.5000	0.27	0.25
18.000	0.18	0.24	3.0000	0.21	0.24
21.000	0.22	0.24	3.5000	0.24	0.29
24.000	0.21	0.24	4.0000	0.27	0.26
27.000	0.21	0.25	4.5000	0.18	0.25
30.000	0.22	0.24	5.0000	0.20	0.25

1kN LCM Systems Load Cell Serial Number 17789483

Range 3 1kN Compression Display 1		
These results are: As found - no adjustments were made		
Nominal Force -ve	Relative Error	Relative Uncertainty
kN	%	%
0.05000	-0.09	0.24
0.10000	0.05	0.26
0.20000	-0.03	0.24
0.30000	0.07	0.24
0.40000	0.10	0.24
0.50000	0.13	0.25
0.60000	0.20	0.24
0.70000	0.21	0.24
0.80000	0.22	0.24
0.90000	0.27	0.24
1.00000	0.32	0.24

End of Certificate

In the result table(s) above a negative relative error indicates that the machine indicator lags the true applied force.

The reported expanded uncertainty is based on a standard uncertainty multiplied by a coverage factor $k=2$, providing a coverage probability of approximately 95%. The uncertainty evaluation has been carried out in accordance with UKAS requirements. The uncertainty stated above refer to values obtained during calibration and make no allowances for factors such as long term drift, and alignment effects, the influences of these factors should be taken into account by the user.